



## Areco WARRANTY

This warranty concerns steel coils, sold by Areco Sweden AB, according to the conditions mentioned on the reverse side.

For steel coils with surface coating of  
**KARAT and Structured KARAT**  
the warranty is valid for 20 years from date of delivery.

**Areco Sweden AB**

A handwritten signature in blue ink, appearing to read 'Pontus Holgersson'.

Pontus Holgersson  
Managing Director

# Warranty Conditions

## KARAT & Structured KARAT

This Warranty is made between Areco Sweden AB (hereafter called "Areco") and a panel maker (hereafter called "Purchaser")

Areco warrants to Purchaser that the surface coated with KARAT/Structured KARAT on galvanized/Aluzink iron steel coils supplied by Areco will meet the following exterior durability standards for a period of twenty (20) years from the date of the shipment from Areco.

Quality Warranty Standards

Paint Type	Film	Thickness of paint	Application
KARAT/Structured KARAT	Primer	20 µm	TOP SIDE
	Top coat	25 µm	
	Total	45 µm	
	Epoxy	5 – 7 µm	BACK SIDE

The paint on the Products which are installed or used by the Purchaser at an incline of not more than 75 from the equator, for a period of twenty (20) years from the date of the shipment from Areco.

- A. Will not chalk in excess of the ASTM-D-659 Number 6 rating determined by the procedure in ASTM-D659.
- B. Will not fade more than the number of 9E (Hunter) units as determined by the procedure outline in ASTM-D-2244 / EN13523-22 and based on the colour measurement made on clean surface free of all dirt, chalk, oxidized film, oil, grease or other foreign contaminants; provided, however, that fading or colour change may not be uniform between surfaces not equally exposed.
- C. Will not crack, check, peel, flake or chip to an extent that is apparent on ordinary outdoor visual observation; provided, however, that any cracks, breaks or other defects in the Paint occurring during installing or fabrications of the Products shall not be covered by this Warranty.

**THIS WARRANTY SHALL BE SUBJECT TO STIPULATIONS AND CONDITIONS HEREINAFTER SET FORTH:**

1. The Performance of this Warranty is limited only to the Products which are developed upon deliberation between Areco and the Purchaser.
2. The exclusive and sole remedy under this Warranty shall be, at the sole discretion of Areco to replacements of new material or reimburse the cost to the customer:

Year	Replacement	Reimbursing
0 – 4	90 %	90 %
4 – 10	65 %	65 %
10 – 17	40 %	40 %
17 – 20	10 %	10 %

The cost responsibility according to this warranty is limited to the original purchase price of claimed material.

3. Any repainted or replaced Products shall be subjected to this Warranty only for the unexpired period of Warranty applicable to the original products.
4. Areco shall not in any event be liable for the costs of labour expended by others on any Products with defective paint unless otherwise specifically authorized in writing by Areco prior to the performance of any such works.
5. Areco extends this Warranty solely to the Purchaser. This Warranty is non-transferable and non-assignable, and neither the customer nor the Customer nor panel maker shall permit or authorized their employees, agents, representatives or customer to claim, represent or imply that the performance warranties extend to or are available to the Customer.
6. Areco reserves the right to terminate this Warranty at any time without a written notice. Thereof, except with to orders which it has already accepted subject to this Warranty.
7. At eventual visual defects on the material shall 10% of the coils total length be produced, should the defects remain shall the coil be blocked and the buyer should contact Areco for further instructions.
8. Areco shall be given a reasonable opportunity to inspect the Products claimed to be defective, work method, machines and means of shipment.
9. The Purchaser must notify Areco in writing within thirty (30) days after a defect is called to the attention of the Purchaser, specifying the Areco order number, coil number, invoice number, date of shipment and date of installation of any products upon which a claim is made hereunder.
10. Fade or change in colour may not be uniform if the surfaces are not equally exposed the sun radiation and elements. The Warranty will not cover or extend to:
  - a. The areas of high salt concentration such as adjacent to the seashore.
  - b. The areas such as adjacent to the factory
  - c. Severe air pollutant areas.
11. This Warranty will not extend or cover:
  - a. Damages to the Products or to the Paint occasioned, directly or indirectly, by moisture or other contaminations detrimental to the Product or the Paint because of improper storage, handling, processing of forming of the Products prior installation.
  - b. Water damage to the Products or the paint due, directly or indirectly, to condensation caused by improper storage, handling, processing, forming or packing of the Products prior to installation.
  - c. Damages to the Products or the paint caused by improper storage, handling, processing, forming or packing of the Products prior to installation.
  - d. Damages by a natural disaster, war, fire and exterior impact etc.